

Abstract of the Disclosure

A method of producing a light alloy wheel with a forging technique, aiming for producing the wheel having a  
5 large-diameter disk by use of a small-scale press device, comprising: heating an intermediate product that is formed by casting or forging and has a discoid and a cylindrical thick wall, which are to respectively become disk and rim at completion, to a plasticity temperature; then, rotating the intermediate  
10 product with stopping of the rotating at interval of a predetermined angle; pressing at least a portion of the to-be disk part by molds at time of said stopping, as to push out metal into recesses on the lower mold and to thereby form holes; repeating of such rotating, stopping and pressing as to give  
15 a pattern on whole of the to-be disk part; and further press processing and finish processing on the to-be disk and the to-be rim parts.